ļ

The first from the second many rates have been second many from the second seco

15

20

25

- 1. A spray dried powder composition comprising IL-4R.
- 5 2. The powder composition of claim 1, having a monomer content and an aggregate level that is essentially unchanged relative to that of its pre-spray dried solution or suspension.
- 3. A storage stable powder composition of either claim 1, characterized by a decrease in monomer content as compared to that of its pre-spray dried solution or suspension of not more than 5% when determined after storage of said composition for 14 days at 25°C.
 - 4. A storage stable powder composition of claim 3, characterized by an extent of formation of aggregates as compared to that of its pre-spray dried solution or suspension of not more than 5% when determined after storage of said composition for 14 days at 25°C.
 - 5. The composition of claim 1, being moisture stable, exhibiting a minimal increase in aggregate formation and a minimal change in monomer content, as compared to the level of aggregate and monomer content of its pre-spray dried solution or suspension, under humid conditions.
 - 6. The moisture stable composition of claim 5, characterized by a decrease in monomer content of not more than 10% when determined after storage of said composition for 14 days at 33% relative humidity.
 - 7. The moisture stable composition of claim 5, characterized by a decrease in monomer content of not more than 7% when determined after storage of said composition for 14 days at 33% relative humidity.

15

20

25

0075.00 Patent Application

¥

- 8. The moisture stable composition of claim 5, characterized by a decrease in monomer content of not more than 5% when determined after storage of said composition for at least 14 days at 33% relative humidity.
- 5 9. The moisture stable composition of claim 5, characterized by a decrease in monomer content of not more than 5% when determined after storage of said composition for at least 14 days at 75% relative humidity.
- 10. The moisture stable composition of claim 5, characterized by formation of less than 10% insoluble aggregates after storage for 14 days at 33% relative humidity.
 - 11. The composition of claim 1, characterized by formation of less than 7% insoluble aggregates upon storage for 14 days at 33% relative humidity.
 - 12. The composition of claim 1, characterized by formation of less than 5% insoluble aggregates upon storage for 14 days at 33% relative humidity.
 - 13. The composition of claim 1, characterized by formation of less than 5% insoluble aggregates upon storage for 14 days at 75% relative humidity.
 - 14. The composition of claims 1, being temperature stable, exhibiting a minimal increase in aggregate formation and a minimal change in monomer content, as compared to the level of aggregate and monomer content of its pre-spray dried solutions or suspension, under extreme temperatures.
 - 15. The temperature stable composition of claim 14, characterized by a decrease in monomer content of not more than 10% after storage for 14 days at 2 to 8°C or 40 to 50°C.

*

16.

- decrease in monomer content of not more than 7% after storage for 14 days at 2 to 8°C or 40 to 50°C.
- 5 17. The temperature stable composition of claim 14, characterized by a decrease in monomer content of not more than 5% after storage for 14 days at 2 to 8°C or 40 to 50°C.

The temperature stable composition of claim 14, characterized by a

- 18. The temperature stable composition of claim 14, characterized by

 10 formation of less than 10% insoluble aggregates after storage for 14 days at 2 to 8°C or

 40 to 50°C.
 - 19. The temperature stable composition of claim 14, characterized by formation of less than 7% insoluble aggregates after storage for 14 days at 2 to 8° C or 40 to 50° C.
 - 20. The temperature stable composition of claim 14, characterized by formation of less than 5% insoluble aggregates after storage for 14 days at 2 to 8° C or 40 to 50° C.
 - 21. The powder composition of claim 1 in aerosolized form.
 - 22. The powder composition of claim 1 substantially free from exicipients.
- 25 23. The powder composition of claim 1, further comprising at least one pharmaceutically acceptable excipient.
 - 24. The powder composition of claim 23, wherein the excipient is selected from the group consisting of carbohydrates, amino acids, oligopeptides, peptides, and proteins.

15

20

.

10

15

20

- 25. The powder composition of claim 24, wherein said carbohydrate is a sugar or sugar alcohol.
- 5 26. The powder compositions of claim 24, wherein said amino acid is a hydrophobic amino acid.
 - 27. The powder composition of claim 23, wherein said excipient said excipient is selected from the group consisting of citrate salts, leucine, raffinose, zinc salts, and combinations thereof.
 - 28. The powder composition of claim 23, wherein said excipient is a buffer.
 - 29. The powder composition of claim 23, wherein said excipient is a divalent metal cation.
 - 30. The powder composition of claim 1, characterized by an emitted dose of at least 30%.
 - 31. The powder composition of claim 30, characterized by an emitted dose of at least 45%.
 - 32. The powder composition of claim 31, characterized by an emitted dose of at least 60%.
 - 33. The powder composition of claim 1, comprising particles having a mass median aerodynamic diameter (MMAD) of less than about 10 microns.
- 34. The powder composition of claim 1, comprising particles having a mass median aerodynamic diameter (MMAD) of less than about 5 microns.

4

The first with the first and first the first t

20

- 35. The powder composition of claim 1, comprising particles having a mass median aerodynamic diameter (MMAD) of less than about 3.5 microns.
- The powder composition of claim 1, comprising particles having a mass
 median diameter (MMAD) of between about 0.1 to 3 microns.
 - 37. The powder composition of claim 1, wherein the residual moisture content is less than about 10% by weight.
- 10 38. The powder composition of claim 37, having a residual moisture content of less than about 5% by weight.
 - 39. The powder composition of claim 1, wherein said composition has a bulk density ranging from about 0.1-10 g/cc.
 - 40. The powder composition of claim 1, in a unit dosage form.
 - 41. A method for aerosolizing an IL-4R dry powder composition, said method comprising:
 - (a) providing an IL-4R composition of claim 1, and
 - (b) dispersing said composition into a gas stream to form an aerosolized dry powder suitable for inhalation.
- 42. The method of claim 41, wherein said dispersing is achieved by means of a dry powder inhaler.
 - 43. A method for preparing a dry IL-4R powder composition, said method comprising:
 - (a) preparing a mixture or a solution of IL-4R in a solvent, and
- 30 (b) spray-drying the mixture or solution to obtain the IL-4R powder of claim 1.